

Work Order ID 126255

Tuesday, November 04, 2014 10:44:18 AM

126255

Page 1

Item ID: D4970-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Windshield Deflector - Upper
Start Date: 11/4/2014 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 11/14/2014 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: mf Date: 11-11-04 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4970	C

110 0.00
110
Outsource5
Outsource process - Machining
Memo
ISSUE P/O: 26536
POSSIBLE SUPPLIER: WEJAY
Certificate of conformaty required
CX 14/11/17 5

115 0.00
Receive & Inspect for Damage & Mat'l Certs
115
Packaging
Memo
Packaging
5x SP 14-12-24

117 0.00
QC6- Inspect dimensions to drawing
117
QC
Memo
Quality Control
DAS
38
9-89
(5)

20 2015
JAN 20 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Outsource process-Anodize per QSI017 4.1.10.1	0.00							
120									
Outsource4	Memo	0.00							
Outsource process - Anodize	Issue P/O to ATG : <u>27209</u>								
	1- Black Anodize as per Dwg								
	Certification of Conformity is required								
130	Receive & Inspect for Damage & Mat'l Certs	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC5- Inspect part completeness to step on W/O	0.00							
140									
QC	Memo	0.00							
Quality Control									

CO 15/01/26 5

5 SP 15-02-4

(5)

DAS
38
9-89

FEB 17 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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Equip/Tooling									
Handling/Pre									
Material									
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Process									
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Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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180

Identify as per dwg & Stock Location MF

0.00

180

Packaging

Memo

0.00

Packaging

IDENTIFY BY STAMPING P# AND REV

5

DAS
06
3-59

FEB 18 2015

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

15/2/18

2-8

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

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Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

Tuesday, November 04, 2014 10:44:16 AM

Page 1

Work Order ID: 126255

126255

Parent Item: D4970-3

D4970-3

Parent Item Name: Windshield Deflector - Upper

Start Date: 11/4/2014

Required Date: 11/14/2014

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE JLM 13-11-17 VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6B4.000X03.00 0		Purchased	No				f	4.0000		11			

M7075T6B4 000X03 000

7075-T6 BAR 4.000' X 3.000"

**

CY 14/12/01

PLATE OK

WP-

14/11/28

Location

MAT001

125584

M130312

Loc Qty

4

1

3

Loc Code

m130996 ✓

D4970-3P

X 5

5x SP 14-12-24

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

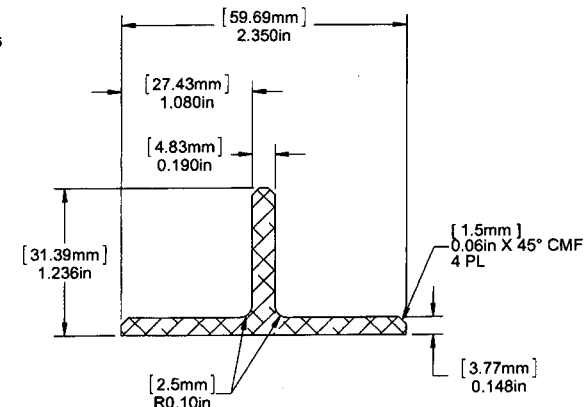
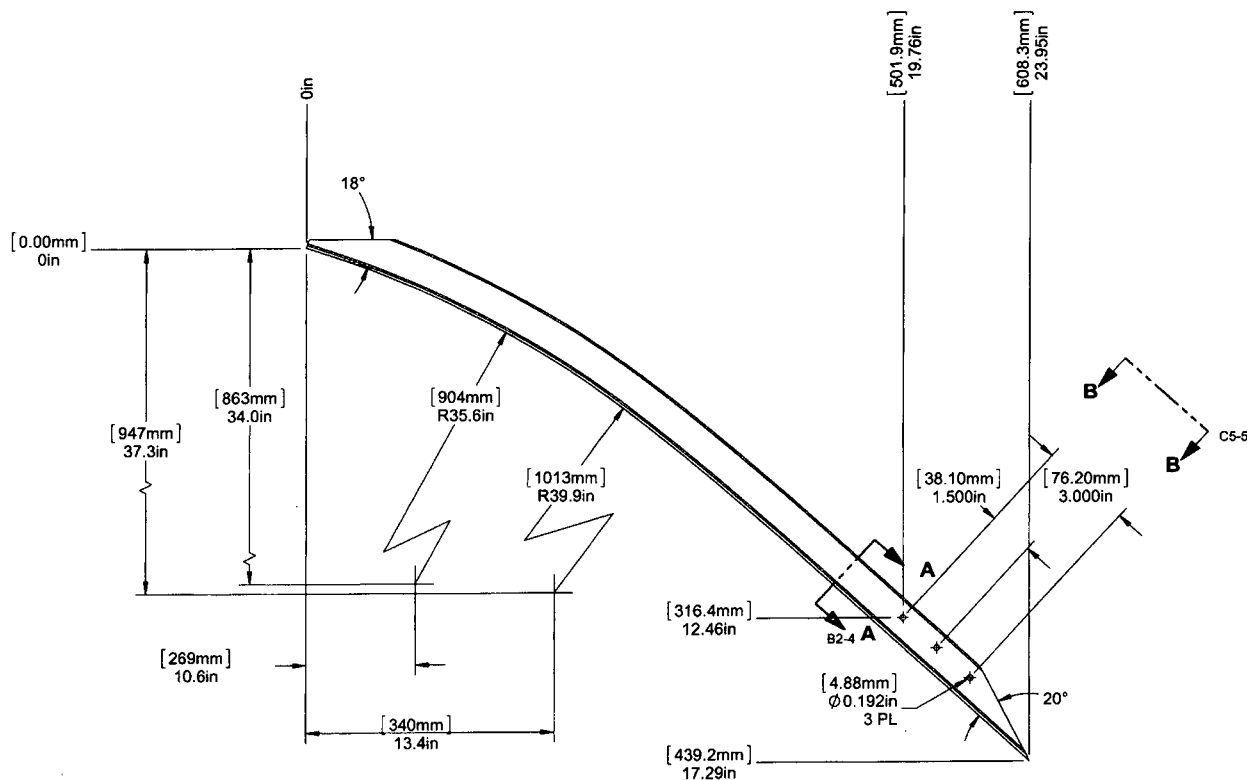
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Crosstube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐
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SECTION A-A
B5-4

D4970-3 WINDSHIELD DEFLECTOR - UPPER

NOTES:

- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR PER AMS-QQ-A-200/11 (REF DART SPEC M7075T6B)
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4970-3", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE, USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
- 7) WEIGHT: 1.60 lbs (0.73 kgs)
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4970-3-c.IGES

IND. PLATE OK

RELEASED
2014-06-11

APPROVED	DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	HS	DRAWING NO.	REV. C
	MFG. APPR.	JLM	D4970	SHEET 4 OF 6
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	WINDSHIELD DEFLECTOR	NTS
DATE		14.06.05	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

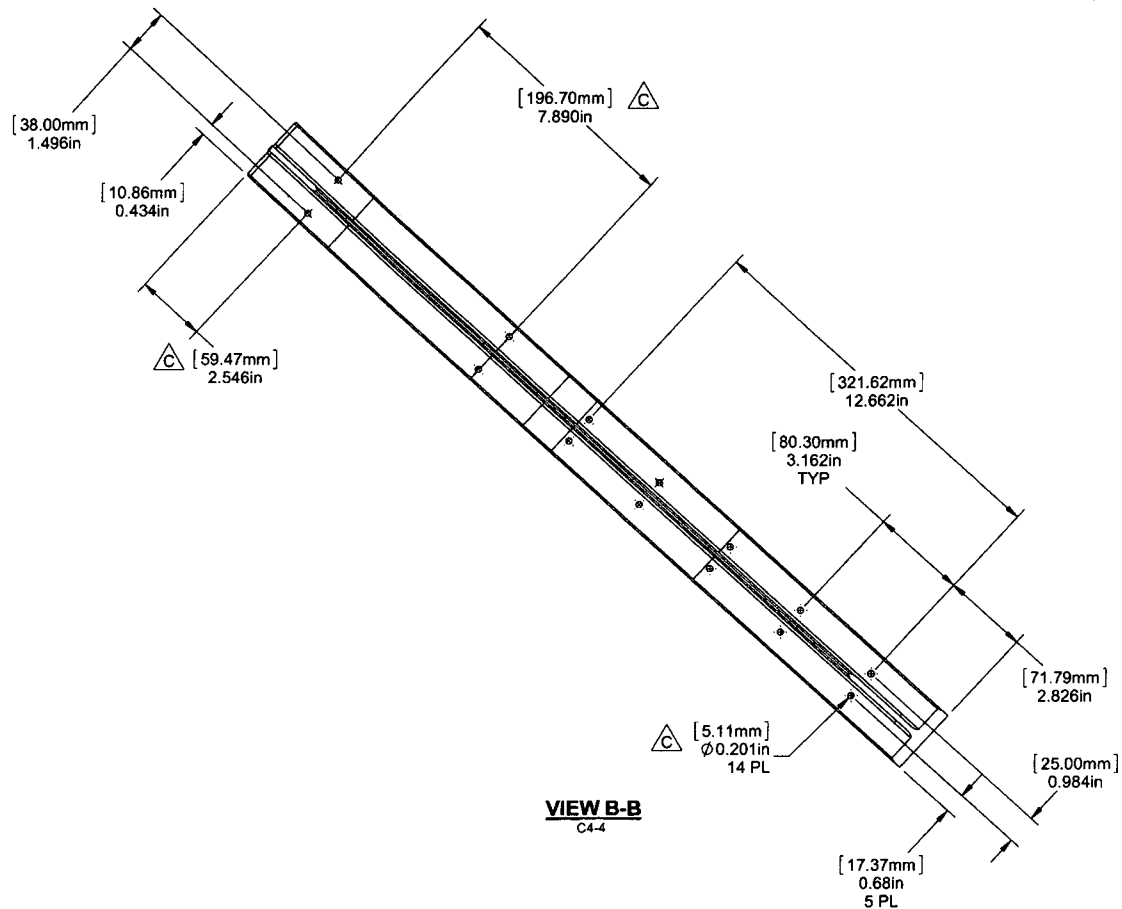
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VIEW B-B
C4-4

D4970-3 WINDSHIELD DEFLECTOR - UPPER

RELEASED
2014-06-11
MD

APPROVED	DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	HS	DRAWING NO. D4970	REV. C
	MFG. APPR.	JLM	SHEET 5 OF 6	
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	WINDSHIELD DEFLECTOR	NTS
DATE		14.06.05	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISCLOSED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO26536**

Purchase Order Date 11/17/2014

PO Print Date 11/17/2014

Page Number 1 of 2

Order From :

VC-WMP001

Ship To : DART AEROSPACE LTD

WEJAY MACHINE PRODUCTS CO. LTD
600 O'CONNOR DRIVE
KINGSTON, ONTARIO K7P 1N3
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED

Contact Name

Vendor Phone 613-384-1662

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Ship To Contact

Terms COD

Ship To Phone

Currency CAD

Ship Via:

FedEx Overnight collect

FOB

Destination-Collect

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extend Pri
1	D4970-3P MACHINE AS PER DWG D4970 REV. C B125255	Windshield Deflector, Upper	12/19/2014 Yes 12/19/2014	FN	5.00 Each	\$950.00	\$4,750.00
						Line Total:	\$4,750.00
2	71401-45 Procurement Quality Clauses	PROCUREMENT QUALITY CLAUSES	12/19/2014 No 12/19/2014		1.00	\$0.00	\$0.00
Procurement Quality Clauses A005 RIGHT OF ENTRY A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE) A016 PERSONNEL QUALIFICATION A024 PROCESS CERTIFICATIONS A025 CERTIFICATE OF CONFORMANCE A040 NOTIFICATION OF QUALITY ESCAPE A042 DART NOTIFICATION BY SUPPLIER A043 RETENTION OF QUALITY DOCUMENTS							

Note:

11/17/2014



Packing Slip 37122

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P
TEL: 613-384-1662 FAX: 613-384-2
www.wejay.

SOLD TO: Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7

SHIP TO: Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7

INVOICE DATE		YOUR ORDER NO. 6026536		DATE ORDERED 11/18/14		SHIPPED VIA Best way	
CUSTOMER CODE DART		PROV. LIC. NO.		Extra ☒ Exempt ☐		TERMS	
QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION			UNIT PRICE	AMOUNT
0		5 ✓	Machine upper windshield deflector as per drawing D4970 Rev.C REF: E40/0-3P R125255				
			Required by: December 19, 2014				
RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor <u><i>[Signature]</i></u> WMP 03 DEC 17, 2014							

ORDER: COMPLETE ☒ PARTIAL ☐

TOTAL

NO GOODS RETURNED
PRIOR AUTHORIZATION

RECEIVED BY _____
1.5% PER MONTH (18% PER ANNUM)
CHARGED ON OVERDUE ACCOUNTS



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

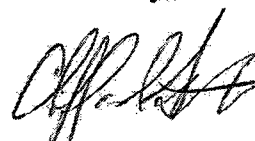
FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: Dart Aerospace Ltd.		DATE: Dec. 17, 2014	
		P.O.# PO26536	
		WEJAY JOB# 37122	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below. Any exceptions will be listed as NCR items.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
D4970-3P 'Upper Windshield Deflector' B124625	5	Machined complete per drawing req'ts.	D4970 / rev. C
Note: 1) Material is Dart Aerospace free issue. 2) 3 pieces (tagged) machined from Dart aerospace material from a previous order. These pieces are all 7075-T73 material, identified by 'DART' as M116324, M126189 and M126406. 3) 1st Article Inspection report attached.			

Records of Inspection/Test will be retained for 5 years minimum.

Yours truly,


Clifford Smith
Authorized Q.A. Signatory



Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85197569

01 / 1

Rev.: 0

Seite / page: 1 von / of 2

Datum / date: 2014 08 12

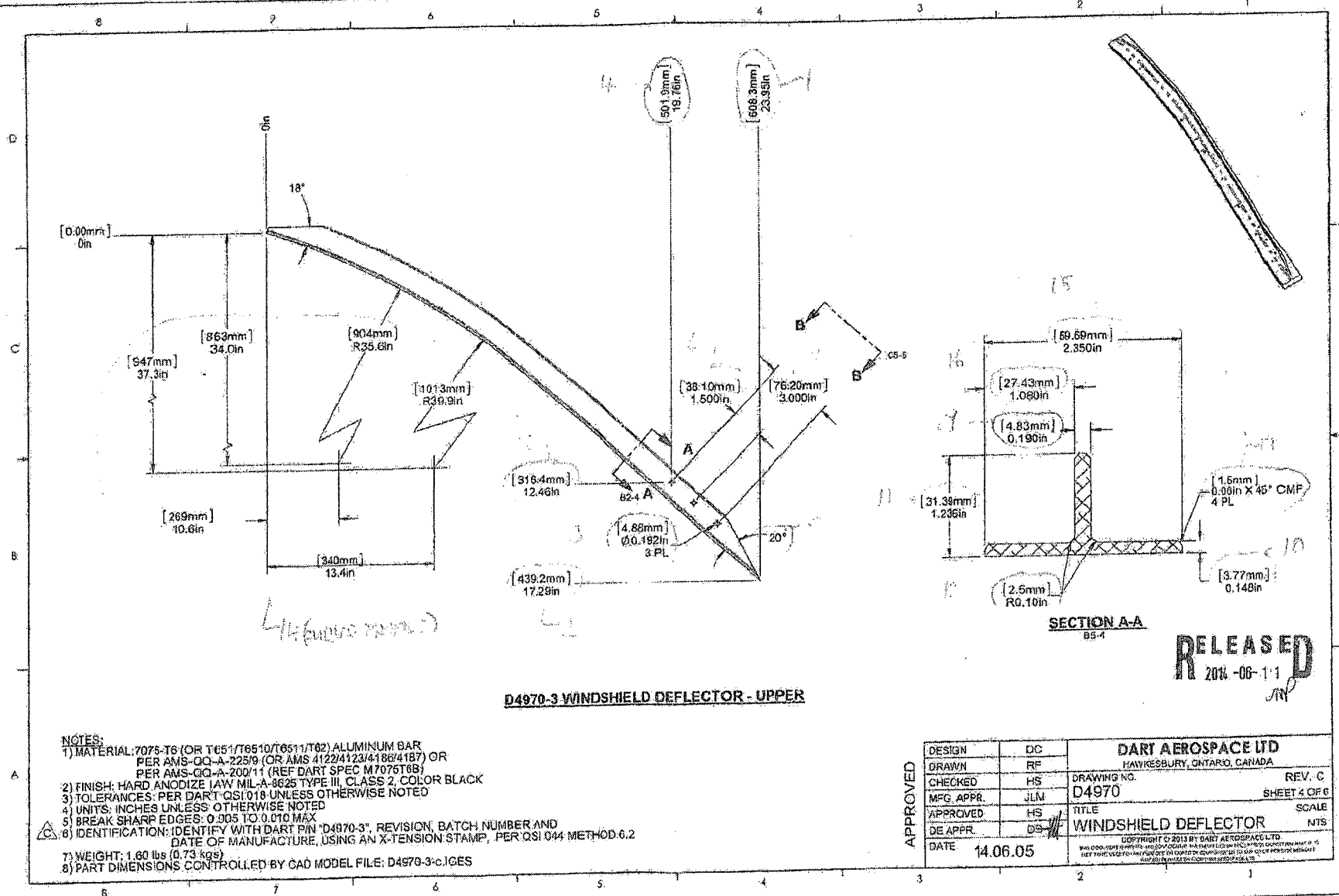
Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, ENIAS 9100, ISO 14001, NADCAP

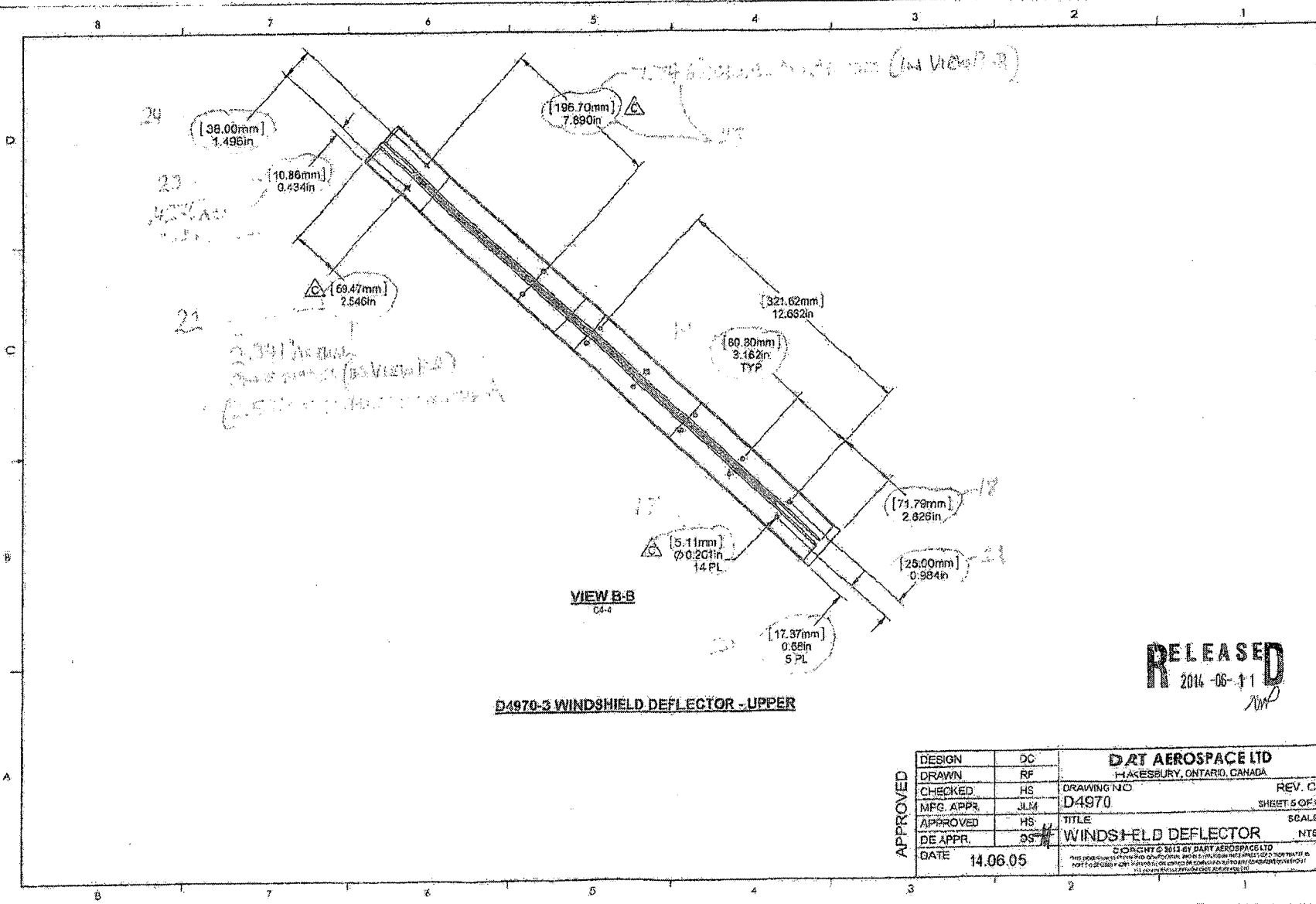
Auftraggeber / customer: ThyssenKrupp Materials NA, Inc. ThyssenKrupp Steel Services 22355 W 11 Mile Road SOUTHFIELD MI 48033 USA Wareneempfänger / consignee: CBS Wallingford 5 Sterling Drive WALLINGFORD CT 06492-1843 USA	Bestell Nr. / order no.: 5400221440-R01 Datum / date: 2014 04 21 Auftragsbest. Nr. / order confirm no.: 674963 Datum / date: 2014 04 22 Lieferschein Nr. / delivery note: 85197569 Datum / date: 2014 08 29
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Produkt / product	Bedingungen / terms
Form / form: Plate, stretched Werkstoff / material: 7075 Zustand / temper: T651 Dim. / dim.: (inch): 3,030x60,50x144,50 Kundenartikel Nr. / cust. article no.: ALFLR01006	Technische Lieferbedingungen / techn. spec.: AMS-QQ-A-250/12, 04.2007 ASTM B 209 - 10 AMS 4045K, 12.2010 Sondervorschrift / special terms: not US tested

AB-Pos. ord. item	BN/Kas/Teilpos. LN/No/Part	Guss Nr. cast no.	Werkstoff material	Kolle pack no.	Gewicht netto weight net	Stk. pcs
08	70930/01/00	01/0061033/4	7075	6749630006	5559,965 lbs	2
08	70930/01/00	01/0061033/4	7075	6749630007	5557,760 lbs	2

Chemische Zusammensetzung ((%) Gewichtsanteile) / Chemical composition ((%) weight proportion (GES))											
Guss Nr. / cast no.	material										
01/0061033/4	7075	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Ti+Zr	Others Each
	spec. min.	-	-	1,2	-	2,1	0,18	5,1	-	-	-
	spec. max.	0,40	0,50	2,0	0,30	2,9	0,28	6,1	0,20	0,25	0,05
	actual	0,07	0,12	1,4	0,02	2,5	0,18	5,6	0,03	0,05	0,02
		Others Total									
	spec. min.	-									
	spec. max.	0,15									
	actual	0,03									





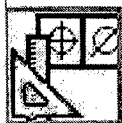
RELEASED
2014-06-11

D4970-3 WINDSHIELD DEFLECTOR - UPPER

APPROVED	DESIGN	DC	DAT AEROSPACE LTD	
	DRAWN	RF	HARNESSBURY, ONTARIO, CANADA	
	CHECKED	HS	DRAWING NO	REV. C
	MFG APPR	JLM	D4970	SHEET 5 OF 5
	APPROVED	HS	TITLE	SCALE
	DE APPR	SS	WINDSHIELD DEFLECTOR	NTG
DATE		14.06.05	COPYRIGHT © 2013 BY DAT AEROSPACE LTD THIS DRAWING IS THE PROPERTY OF DAT AEROSPACE LTD. IT IS TO BE USED ONLY FOR THE PROJECT AND NOT TO BE REPRODUCED OR COPIED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF DAT AEROSPACE LTD.	



Customer Dart Aerospace Ltd. Customer P.O. PO26536
 Drawing # D4970 Drawing rev C
 Part Number D4970-3 E.C.O. -
 Part Name Windshield Deflector - Upper Material Aluminum Alloy 7075-T651
 Serial # 003 Inspected by Cliff Smith
 Job # 37122 Signature:



Overall Result

All Characteristics: 72
 Out of tolerance: 0
 Over Warning Limit: 0
 Not Calculated: 0

Comment: 1) Material supplied by DAS:
 7075-T651 per ASTM QQ-A-250/12
 ref. Lot# 70930/01/00, ref. Tag# 357313

Feature	ID	Actual	Nominal	Pos Tol.	Neg Tol.	Deviation	<- ->
☐ 1 4_D4	X	608.437	608.300	0.800	-0.800	0.137	└
☐ 2 4_B5	Z	-439.104	-439.200	0.800	-0.800	0.096	└
☒ 3a 4_B5	D	4.859	4.877	0.127	-0.025	-0.018	└
☐ 3b 4_B5	D	4.860	4.877	0.127	-0.025	-0.017	└
☒ 3c 4_B5	D	4.860	4.877	0.127	-0.025	-0.017	└
☒ 4 4_D5	X	501.891	501.900	0.800	-0.800	-0.009	└
☐ 5 4_B5	Z	-316.469	-316.400	0.800	-0.800	-0.069	└
☒ 6 4_C4_3d	Dist	38.099	38.100	0.254	-0.254	-0.001	
☐ 7 4_C4_3d	Dist	76.196	76.200	0.254	-0.254	-0.004	└
☒ 8 4_B4	A	20.164	20.000	0.500	-0.500	0.164	└
☐ 14 4_B6_Flange Profile	CurvForm	0.308	0.000	0.800	-0.800	0.308	└
☒ 15a 4_C2	3d Dist	59.740	59.690	0.254	-0.254	0.050	└
☐ 15b 4_C2	3d Dist	59.760	59.690	0.254	-0.254	0.070	└
☒ 15c 4_C2	3d Dist	59.783	59.690	0.254	-0.254	0.093	└
☐ 15d 4_C2	3d Dist	59.797	59.690	0.254	-0.254	0.107	└
☐ 15e 4_C2	3d Dist	59.800	59.690	0.254	-0.254	0.110	└
☒ 15f 4_C2	3d Dist	59.790	59.690	0.254	-0.254	0.100	└
☐ 15g 4_C2	3d Dist	59.770	59.690	0.254	-0.254	0.080	└
☒ 16a 4_C2_Y	Dist	27.465	27.430	0.254	-0.254	0.035	└
☐ 16b 4_C2_Y	Dist	27.483	27.430	0.254	-0.254	0.053	└
☒ 16c 4_C2_Y	Dist	27.471	27.430	0.254	-0.254	0.041	└
☐ 16d 4_C2_Y	Dist	27.458	27.430	0.254	-0.254	0.028	└
☒ 16e 4_C2_Y	Dist	27.449	27.430	0.254	-0.254	0.019	└
☐ 16f 4_C2_Y	Dist	27.426	27.430	0.254	-0.254	-0.004	└
☒ 16g 4_C2_Y	Dist	27.404	27.430	0.254	-0.254	-0.026	└
☐ 17a 5_B4(1)	D	5.185	5.105	0.254	-0.254	0.080	└
☐ 17a 5_B4(2)	D	5.185	5.105	0.254	-0.254	0.080	└
☒ 17a 5_B4(3)	D	5.184	5.105	0.254	-0.254	0.079	└
☐ 17a 5_B4(4)	D	5.185	5.105	0.254	-0.254	0.079	└
☒ 17a 5_B4(5)	D	5.185	5.105	0.254	-0.254	0.080	└
☐ 17a 5_B4(6)	D	5.183	5.105	0.254	-0.254	0.078	└
☒ 17a 5_B5(1)	D	5.178	5.105	0.254	-0.254	0.073	└



Feature	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<- >
17a 5_B5(2)	D	5.179	5.105	0.254	-0.254	0.074	
17a 5_B6(1)	D	5.175	5.105	0.254	-0.254	0.070	
17a 5_B6(2)	D	5.175	5.105	0.254	-0.254	0.070	
18a 5_B3	X	-71.760	-71.790	0.254	-0.254	0.030	
18b 5_B3	X	-71.759	-71.790	0.254	-0.254	0.031	
19a 5_C4_X	Dist	80.303	80.300	0.254	-0.254	0.003	
19b 5_C4_X	Dist	80.301	80.300	0.254	-0.254	0.001	
19c 5_C4_X	Dist	80.300	80.300	0.254	-0.254	0.000	
19d 5_C4_X	Dist	80.303	80.300	0.254	-0.254	0.003	
19e 5_C4_X	Dist	80.436	80.300	0.254	-0.254	0.136	
19f 5_C4_X	Dist	80.443	80.300	0.254	-0.254	0.143	
19g 5_C4_X	Dist	80.369	80.300	0.254	-0.254	0.069	
19h 5_C4_X	Dist	80.362	80.300	0.254	-0.254	0.062	
20a 5_A4	Y	-17.448	-17.370	0.762	-0.762	-0.078	
20b 5_A4	Y	-17.453	-17.370	0.762	-0.762	-0.083	
20c 5_A4	Y	-17.459	-17.370	0.762	-0.762	-0.089	
20d 5_A4	Y	-17.465	-17.370	0.762	-0.762	-0.095	
20e 5_A4	Y	-17.458	-17.370	0.762	-0.762	-0.088	
21a 5_B3_Y	Dist	24.982	25.000	0.254	-0.254	-0.018	
21b 5_B3_Y	Dist	24.985	25.000	0.254	-0.254	-0.015	
21c 5_B3_Y	Dist	24.980	25.000	0.254	-0.254	-0.020	
21d 5_B3_Y	Dist	24.988	25.000	0.254	-0.254	-0.012	
21e 5_B3_Y	Dist	24.932	25.000	0.254	-0.254	-0.068	
22a 5_C6	X	59.449	59.470	0.254	-0.254	-0.021	
22b 5_C6	X	59.426	59.470	0.254	-0.254	-0.044	
23a 5_D7	Y	-10.889	-10.860	0.254	-0.254	-0.029	
23b 5_C7	Y	-10.776	-10.860	0.254	-0.254	0.084	
24a 5_D7_Y	Dist	37.996	38.000	0.254	-0.254	-0.004	
24b 5_D7_Y	Dist	37.871	38.000	0.254	-0.254	-0.129	
25a 5_D5	X	196.812	196.700	0.254	-0.254	0.112	
25b 5_D5	X	196.821	196.700	0.254	-0.254	0.121	

Manually Inspected Details

9	4_C2	0.190" dim	<u>0.192/0.196</u>
10	4_B1	0.148" dim typ.	<u>0.147/0.155</u>
11	4_B3	1.236" dim	<u>1.229/1.241</u>
12	4_B3	R 0.10" typ.	<u>R.125-74P.</u>
13	4_B1	0.06" x 45 chamf. 4 pl.	<u>0.055/0.060x45°</u>
26	4_A8	Deburring	<u>OK.</u>



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO27209

Purchase Order Date 1/26/2015

PO Print Date 1/28/2015

Page Number 1 of 3

Order From :

VC-ATG001

Ship To : DART AEROSPACE LTD

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

RECEIVED

Contact Name

Vendor Phone 613-446-4544

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	128153	D1038-58B AVIONICS FASTENER RAIL REV. B	1/28/2015		50.00	\$2.75	\$137.50
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Yes

1/28/2015

FINISH: BLACK ANODIZE PER MIL-A-8625F TYPE I OR IB / IC / II / IIB
CLASS 2, TYPE III CLASS 2

NOTE: RUSH PLEASE ADVISE IF POSSIBLE TO GET FOR WEDNESDAY JAN. 28 OR BEFORE

SP15-02-4

Line Total: \$137.50

2	126255	D4970-3 WINDSHIELD DEFLECTOR REV. C	2/4/2015		5.00	\$24.00	\$120.00
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Yes

2/4/2015

FINISH: HARD BLACK ANODIZE IAW MIL-A-8625, TYPE III, CLASS 2

SP15-02-4

Line Total: \$120.00

Note:

1/28/2015



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada
Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 63505

Date: 03-Feb-15

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description		
5 ea	Part: D4970-3 WINDSHIELD DEFLECTOR HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 Job: 20150094 PO: PO27209	Rev: C	Line:
	SP 15-02-4		
10 ea	Part: 646.9811 UPPER DEFLECTOR HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150095 PO: PO27209	Rev: A	Line:
10 ea	Part: 646.9812 CUTTER DEFLECTOR HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150096 PO: PO27209	Rev: A	Line:
10 ea	Part: 647.3912 LOWER DEFLECTOR HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150097 PO: PO27209	Rev: C	Line:
	Certificate of Conformance		



A.T.G. Industries Inc.
731, rue Industrielle Rd.
PLATING DEPARTMENT
Rockland, On K4K 1T2
Canada
Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 63505

Date: 03-Feb-15

To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ship To

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via
Quantity	Description	
	A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order.	
	ISO 9001 : 2008 REGISTERED ATG SALES-2010 TERMS APPLY	
	DATE : <u>3/2/15</u>	
	CERTIFIED SIGNATURE : <u></u>	
	RECEIVER SIGNATURE : _____	